

Sup ASAP

Work Order ID 86994

\*86994\*

Page 1

July-09-12 8:10:57 AM

Item ID: D206-642-314

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Skidtube RH

Start Date: 7/09/12 Start Qty: 1.00

\*1\*

Cust Item ID:

Required Date: 7/16/12 Req'd Qty: 1.00

\*1\*

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start \*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop \*NR2\*

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

IIN-D206-642

0

100

0.00

\*100\*

DC

Document Control

DOCUMENT CONTROL

Memo

Photocopy bluefile and create labels per PPP D206-642-314 CHG001

DAS 16 9-83 12/08/14

MCJ 12/07/13

110

Pick Kit

0.00

\*110\*

Packaging

Packaging

Memo

0.00

1 12/08/14 JB

120

QC4- 100% Inspect kits for completeness

0.00

\*120\*

QC

Quality Control

Memo

0.00

DAS 16 9-83 12/08/14

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Work Order ID 86994

**\*86994\***

Page 2

July-09-12 8:10:57 AM

Item ID: D206-642-314 Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Skidtube RH  
 Start Date: 7/09/12 Start Qty: 1.00 **\*1\*** Cust Item ID:  
 Required Date: 7/16/12 Req'd Qty: 1.00 **\*1\*** Customer:  
 Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
<b>*130*</b>	Packaging								
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-642-314								
	Location: <u>Shop</u>								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
<b>*140*</b>									
QC	Memo	0.00							
Quality Control									

12/8/12

MLJ 12/08/12

MF  
12-08-17

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

July-09-12 8:10:56 AM

Page 1  
7

Work Order ID: 86994

Parent Item: D206-642-314

Parent Item Name: Skidtube RH

Start Date: 7/09/12

Required Date: 7/16/12

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 11.11.18 NEW ISSUE DD VERF:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
<del>D206-642-351</del> Replacement Skidtube		Manufactured	No			110	Each	0.0000	0	1		B870335	
<del>D206-648-013</del> GHW Modification		Manufactured	No			110	Each	6.0000	0	1		JB	

## Location

## Loc Qty

## Loc Code

FG

1

83363

1

FG120

1

65455

0

66633

0

83040

1

FG125

4

83040

2

85502

2

D2932-2  
Saddle RH Out, 206

Manufactured No

110 Each 14.0000

85502

0

1

JB

## Location

## Loc Qty

## Loc Code

ST421

7

79224

1

81802

6

ST428

7

82135

1

83424

6

D2933-2  
Saddle RH In, 206

Manufactured No

110 Each 13.0000

83424

0

1

86432 JB 12/08/01

## Location

## Loc Qty

## Loc Code

ST421

7

81804

7

ST428

6

83425

6

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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July-09-12 8:10:56 AM

Page 2

Work Order ID: 86994  
Parent Item: D206-642-314  
Parent Item Name: Skidtube RH

Start Date: 7/09/12

Required Date: 7/16/12

Start Qty: 1.00

Required Qty: 1.00

D2938-2  
Saddle RH Out, 206

Manufactured No

110 Each 8.0000

1 88030 1 JB

Location

Loc Qty

Loc Code

ST421

7

81806

7

ST428A

1

75102

1

D2939-2  
Saddle RH In, 206

Manufactured No

110 Each 9.0000

1 83418 1 JB

Location

Loc Qty

Loc Code

ST421

7

81808

7

ST428A

2

78955

1

79238

1

AN3-41A  
Bolt

Purchased No

110 Each 313.0000

8 8 JB

Location

Loc Qty

Loc Code

ST354

313

121162

113

121243

200

121162

D2652  
Bushing

Manufactured No

110 Each 195.0000

16 87617 16 12/08/07

Location

Loc Qty

Loc Code

FG

44

31985

44

ST013

151

73836

36

81951

61

83744

54

July-09-12 8:10:56 AM

Shop Packet Print

Page 2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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July-09-12 8:10:56 AM

Page 3

Work Order ID: 86994

Parent Item: D206-642-314

Parent Item Name: Skidtube RH

Start Date: 7/09/12

Required Date: 7/16/12

Start Qty: 1.00

Required Qty: 1.00

MS2104213

Nut

Purchased No

110 Each 3,318.0000

8

8

## Location

## Loc Qty

## Loc Code

ST300

1318

117885

32

119017

771

119075

138

121444

377

ST317

2000

122141

2000

AN960JD10

Washer

AN5-10A

Bolt

NAS1149D0363J

Purchased No

110 Each 0.0000

Purchased No

110 Each 473.0000

## Location

## Loc Qty

## Loc Code

ST337

473

118191

80

121243

100

122151

293

AN5-12A

Bolt

Purchased No

110 Each 45.0000

## Location

## Loc Qty

## Loc Code

ST338

45

121181

45

AN5-11A

Bolt

Purchased No

110 Each 416.0000

## Location

## Loc Qty

## Loc Code

ST337

416

118191

13

119512

403

July-09-12 8:10:56 AM

Shop Packet Print

Page 3

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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July-09-12 8:10:56 AM

Page 4

Work Order ID: 86994

Parent Item: D206-642-314

Start Date: 7/09/12

Required Date: 7/16/12

Parent Item Name: Skidtube RH

Start Qty: 1.00

Required Qty: 1.00

AN960JD516 Washer Purchased No

NAS1149D0563J

110 Each 12.0000

8 119546 8 4P JB  
M1212554x

Location Loc Qty Loc Code

ST338 12

2612 12

AN4-6A Bolt Purchased No

110 Each 1,375.0000

12 122416 12 JB

Location Loc Qty Loc Code

ST356 1375

119017 375

121243 500

122151 500

AN960JD416 Washer Purchased No

NAS1149D0463J

110 Each 29.0000

24 12241 24 JB

Location Loc Qty Loc Code

ST351 29

116289 8

119097 21

MS21042L4 Nut Purchased No

110 Each 1,401.0000

12 12 JB 12/08/01

Location Loc Qty Loc Code

ST300 1401

119075 116

121011 193

121444 792

121652 300

121444

July-09-12 8:10:57 AM

Shop Packet Print

Page 4

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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July-09-12 8:10:57 AM

Page 5

Work Order ID: 86994

Parent Item: D206-642-314

Parent Item Name: Skidtube RH

Start Date: 7/09/12

Required Date: 7/16/12

Start Qty: 1.00

Required Qty: 1.00

D3407-043

Tow Ring

Manufactured No

110 Each 4.0000

0

1

86919

20



## Location

## Loc Qty

## Loc Code

ST420

1

79232

1

ST463

3

68339

2

78841

1

D3456-1

Washer

Manufactured No

110 Each 215.0000

0

1

20



## Location

## Loc Qty

## Loc Code

FG

7

25701

7

ST044

208

80252

1

81876

15

83584

92

85223

100

83584

D3457-1

Washer

Manufactured No

110 Each 69.0000

2

2

20

12/08/01



## Location

## Loc Qty

## Loc Code

FG

10

32409

10

ST044

59

67779

1

81977

6

83268

12

85422

40

81977  
83268

July-09-12 8:10:57 AM

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Page 5

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

July-09-12 8:10:57 AM

Page 6

Work Order ID: 86994  
Parent Item: D206-642-314  
Parent Item Name: Skidtube RH

Start Date: 7/09/12

Required Date: 7/16/12

Start Qty: 1.00

Required Qty: 1.00

MS21043-4

Nut

Purchased No

110 Each 1,827.0000

1

122452 JB

JB

## Location

## Loc Qty

## Loc Code

FG	40
104603	40
ST301	787
119546	4
121162	295
121652	488
ST318	1000
122141	1000

AN4C5A

BOLT

Purchased No

110 Each 172.0000

0

1 JB

JB

## Location

## Loc Qty

## Loc Code

ST355	172
112243	135
119017	37

AN960C416

washer

D3413-1

Ring

NAS1149C0463R

Purchased No

110 Each 0.0000

0

119097 JB

JB

Manufactured No

110 Each 46.0000

0

87253 JB

12/08/06

## Location

## Loc Qty

## Loc Code

ST420	4
79233	4
ST464	42
80224	4
83307	18
83867	20

July-09-12 8:10:57 AM

Shop Packet Print

Page 6

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



# Picklist Print

July-09-12 8:10:57 AM

Page 7

Work Order ID: 86994

Parent Item: D206-642-314

Parent Item Name: Skidtube RH

Start Date: 7/09/12

Required Date: 7/16/12

Start Qty: 1.00

Required Qty: 1.00

D2712

Set Screw

Manufactured No

110 Each 631.0000

10

10

Location

Loc Qty

Loc Code

FG	50	
29962	50	
ST017	581	
81871	81	
83559	250	83559
84433	250	

D2934

Saddle Spacer

Manufactured No

110 Each 77.0000

2

2

Location

Loc Qty

Loc Code

FG	4	
31929	4	
ST021	40	
82014	40	82014
ST031	33	
85447	33	

D2935

Saddle Spacer

Manufactured No

110 Each 78.0000

2

2

Location

Loc Qty

Loc Code

FG	6	
31793	6	
ST021	36	
78807	6	
82013	30	82013
ST031	36	
85448	36	

July-09-12 8:10:57 AM

Shop Packet Print

Page 7

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

## 4.5 206 L/L-1/L-3/L-4/407 LOW &amp; HIGH GEAR SKIDTUBES

ITEM	QTY -311	QTY -312	QTY -313	QTY -314	QTY -341	QTY -347	QTY -349	QTY -351	QTY -013	PART NUMBER	DESCRIPTION
	X									D206-642-311	SKIDTUBE INSTALLATION, LH
		X								D206-642-312	SKIDTUBE INSTALLATION, RH
			X							D206-642-313	SKIDTUBE INSTALLATION, LH
				X						D206-642-314	SKIDTUBE INSTALLATION, RH
1	1	1			X					D206-642-341	SKIDTUBE
						X				D206-642-347	WEARSHOE KIT (REPLACES -343)
							X			D206-642-349	RUN-ON LANDING WEARPLATE KIT
			1	1				X		D206-642-351	SKIDTUBE
1	1	1	1	1					X	D206-648-013	GROUND HANDLING KIT
1					1					D2650-5	SKIDTUBE ASSEMBLY
1								1		D4361-041	SKIDTUBE ASSEMBLY
2A					14			4		D2651-1	* PLUG <sup>(1)</sup>
2B					14			4		D2651-3	* O-RING <sup>(1)</sup>
3					1			1		D2646	* AFT CAP <sup>(1)</sup>
4					2			2		MS27039-1-08	* SCREW <sup>(1)</sup>
5					2			2		NAS1149D0332J	* WASHER <sup>(1)</sup> (OR AN960JD10L)
6	1		1							D2932-1	SADDLE, FWD OUT, LH
6		1		1						D2932-2	SADDLE, FWD OUT, RH
7	1		1							D2933-1	SADDLE, FWD IN, LH
7		1		1						D2933-2	SADDLE, FWD IN, RH
8	1		1							D2938-1	SADDLE, AFT OUT, LH
8		1		1						D2938-2	SADDLE, AFT OUT, RH
9	1		1							D2939-1	SADDLE, AFT IN, LH
9		1		1						D2939-2	SADDLE, AFT IN, RH
10	8	8	8	8						AN3-41A	BOLT
11	16	16	16	16						D2652	BUSHING
12A	8	8	8	8						MS21042-3	NUT (OR MS21042L3)
12B	8	8	8	8						NAS1149D0363J	WASHER (OR AN960JD10)
13	4	4	4	4						AN5-10A (OR AN5-11A)	* BOLT <sup>(2)</sup>
14	4	4	4	4						AN5-11A (OR AN5-12A)	* BOLT <sup>(2)</sup>
15	8	8	8	8						NAS1149D0563J	WASHER (OR AN960JD516)
16	12	12	12	12						AN4-6A	BOLT
17	24	24	24	24						NAS1149D0463J	WASHER (OR AN960JD416)
18	12	12	12	12						MS21042-4	NUT (OR MS21042L4)
20A					6	6				D3537-1	WEARPAD (REPLACES D2648-3)
21A					1	1				D3537-3	WEARPAD (REPLACES D3429-1)
22A					1	1				D3535-11	WEARSHOE (REPLACES D2656-11)
22B					1	1				D3536-11	GASKET
23A					1	1				D3535-23	WEARSHOE (REPLACES D2656-23)
23B					1	1				D3536-23	GASKET
24A					1	1				D3535-35	WEARSHOE (REPLACES D2656-35)
24B					1	1				D3536-35	GASKET
26A					54	54				MS27039C1-08	SCREW
26B					54	54				NAS1149C0332R	WASHER (OR AN960C10L)
26C					54					ALS7-1032-130	* INSERT <sup>(1)</sup> (or AKS4-1032-130, ALS4-1032-130, AELS-1032-130)
30	1	1	1	1						D3407-043	TOW RING ASSEMBLY (REPLACES D2968-043)
31	1	1	1	1						D3456-1	WASHER
32	1	1	1	1						D3457-1	WASHER
33	1	1	1	1						MS21043-4	NUT
34	1	1	1	1						AN4C5A	BOLT
35	1	1	1	1						NAS1149C0463R	WASHER (OR AN960C416)
36	1	1	1	1						D3413-1	RING (REPLACES D2655)
37	10	10	10	10						D2712	SET SCREW
38	2	2	2	2						D2934	SADDLE SPACER
39	2	2	2	2						D2935	SADDLE SPACER
40									2	D3414-041	GHW LUG (REPLACES D2659)
41									4	AN3C37A	BOLT
42									8	D2652	BUSHING
43									4	MS21043-3	NUT
44									4	NAS1149C0363R	WASHER (OR AN960C10)

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Revision: 0

Date: 11.06.15

ITEM	QTY -311	QTY -312	QTY -313	QTY -314	QTY -341	QTY -347	QTY -349	QTY -351	QTY -013	PART NUMBER	DESCRIPTION
50							1	1		D4364-041	FWD WEARPLATE ASSY
51							1	1		D4364-043	AFT WEARPLATE ASSY
52							18	18		D3873-1	BUSHING
53							4			D2649	SPACER
54A							9	9		AN3-36A	BOLT
54B							9	9		NAS1149C0332R	WASHER (OR AN960C10L)
54C							9	9		MS21042-3	NUT

NOTES: (1) DENOTES THAT PART IS INCLUDED WITH D2650-5 OR D4361-041 ASSEMBLY ABOVE  
(2) CHOICE OF BOLT WILL DEPEND ON CROSSTUBE (SEE INSTALLATION PROCEDURE)

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